Bearing Lubrication Services

- Oils, greases, dry lubricants
- Open, shielded, sealed bearings
- Ball, roller, linear bearings and more
- No minimum quantity
- Wide range of lubricants in stock

Our relubrication facility deals with many customer supplied bearings every day so if you ever get asked for bearings with special oils, greases or dry lubricants, please read on ....
01993 842555
sales@smbbearings.com
technical@smbbearings.com
Our history..

We started to clean and relubricate bearings over 25 years ago in response to customers who wanted bearings with non-standard lubricants. We were often asked to supply bearings to exact lubricant specifications. We could suggest alternatives but this involved the customer in extensive testing to approve an alternative lubricant. Bearing manufacturers were quoting minimum orders and long lead-times.

As a result, we began to stock a range of oils and greases and re-work bearings in-house. Over the years, our facilities improved, enabling us to lubricate bearings more efficiently and with much greater accuracy. When we moved premises in 2015, we designed a new, larger relubrication room to cope with the increased demand and provide room for our growing stock of lubricants. Customers now also send their own bearings for us to relubricate.

Our facilities..

We have a custom-built relubrication room with cleaning and lubrication equipment suitable for many different types of bearing. Our cleaning equipment can wash or ultrasonically clean bearings and components. We have preservative oils to protect cleaned bearings from corrosion while awaiting relubrication and grease applicators that allow us to apply a carefully measured amount of lubricant to many different bearing types. Highly sensitive weighing equipment means we can guarantee standard or custom grease fills, even for miniature and instrument bearings.

Our expertise..

Due to our many years' experience, we now clean and relubricate radial ball bearings, roller bearings, needle roller bearings, taper roller bearings, linear bearings and thrust bearings. These often require oils or greases for use with aggressive chemicals or extreme temperatures. We lubricate bearings for food and beverage equipment, aerospace and ultra high vacuum equipment, clean rooms and semi-conductor factories. We also regularly apply dry lubricants such as molybdenum disulphide or tungsten disulphide.

Shielded bearings..

Bearings with non-removable shields are widely used and possibly the most common type of bearing we are asked to relubricate. There are obvious problems in greasing shielded bearings so we designed bespoke equipment which enables us to apply highly accurate grease fills without removing the shields. We now process shielded bearings for customers all over the world with a variety of specialist lubricants.
Case Studies

Chemically resistant grease

A manufacturer of air filtration equipment had a serious problem with early bearing failures. Some of their products were being used in a specialist application that involved the use of ethanol. The shielded bearings were coming into contact with an ethanol mist and were failing after a few weeks.

We inspected some of the failed bearings and realised that they had almost no grease left. Clearly, the ethanol was breaking down the grease far quicker than expected. The bearing manufacturer was unable to help with an alternative as the bearing usage was too small.

We suggested a chemically resistant PFPE grease and were able to lubricate some samples within a week. Six months later, the sample bearings were still operating normally and our suggested specification has been incorporated into their design.

We were able to help as we can relubricate bearings with non-removable shields. Are you ever contacted by customers experiencing similar problems? If so, let us help.

Clean-room applications

Where companies are involved in the manufacture of equipment for use in clean-rooms, it is vital that the bearings use suitable lubricants to avoid contamination of the surrounding area. One manufacturer of clean-room equipment found that shielded thin section bearings used in lens adjusting equipment were giving off a very fine vapour at elevated temperatures causing a mist to form on the lenses leading to customer complaints. The customer sent us some of the bearings they were using and we relubricated them with a selection of clean-room and vacuum greases for testing.

As we were able to relubricate the samples within a few days with stock lubricants, the problem was solved in a matter of weeks and the new bearing specification was quickly approved for all future production.

If your customers need to test bearing samples with non-standard lubricants, give us a call.

Low friction lubricants

Wind speed measuring instruments need bearings that offer very little turning resistance if they are to react to very light winds. A standard grease would give too much resistance so a light instrument oil is usually the preferred choice.

Our relubrication facility allows us to take greased bearings from stock and clean and relubricate with a light oil in a matter of days. One customer was using some of our oil lubricated bearings in harsh conditions and found that the oil dried up after a few months. They approached us to see if we could offer a better solution. After experimenting with a number of low torque greases and different low grease fills, we were able to find a combination that offered sufficiently low resistance with twice the original bearing life.

If you have customers with lubricant-related problems, we can work with you to find a solution.
Choosing the right lubricant

Bearings are often supplied with a standard lubricant that is suitable for very many applications. Bearings may contain lubrication that has a reasonably wide temperature range, a corrosion inhibitor and is suitable for low to medium speed operation. However, some applications demand more from a lubricant and a standard bearing may not perform as effectively as the customer would like. In these case, a change in lubricant may provide the answer.

High speed applications
Multi-purpose greases are often not suitable for high speed bearings as the base oil viscosity may be too high or the grease will churn in the raceways, both of which produce excess heat. A grease that overheats may become too thin and leak out of the bearing. Low viscosity base oils are desirable in high speed greases along with smooth thickeners that generate less heat and retain oil better. The grease fill may often be reduced for better performance. We can relubricate bearings with very high speed greases and vary the grease fill according to the application.

Vertical shaft applications
The lubricating grease in bearings used on a vertical shaft will not usually be recycled back into the raceways as with bearings on a horizontal shaft. The grease can work its way down to the lower seal or shield, leading to inadequate lubrication. We stock stiffer greases (e.g NLGI grade 3 or 4) which will stay in place better. Another option is to use a sealed (rather than shielded) bearing and increase the grease fill to keep lubricant in the ball/raceway contact area although this solution may not be suitable for higher speed applications.

Extreme temperature applications
Low temperature lubricants are used in aerospace applications, cold store conveyors and carts or any outdoor environment subjected to extreme low temperature. Below a certain temperature, oils will fail to lubricate properly and greases may become so stiff that the bearing becomes difficult to rotate, or will not start at all. Some of our low temperature greases will continue to lubricate down to minus 80°C.

Lubricants have recommended upper and lower temperature limits. Using a lubricant above its upper limit will cause lubricant breakdown and rapid failure. Multi-purpose greases may be rated up to 100-120°C which is fine for most applications but if the grease should rise above this limit, bearing life will be shortened. Some of our stock greases are suitable for constant use at 288°C and up to 300°C for short periods, although stainless steel bearings should be used at these higher temperatures.

Food/beverage applications
Very strict hygiene controls apply in the food and beverage sectors and, for many applications, an approved lubricant is required. The lubricants are non-toxic but are also designed to be water-resistant due to the likelihood of equipment being washed-down or steam cleaned. We offer a range of food grade lubricants including those that may come into contact with cleaning chemicals or high temperatures.

Low torque applications
For many instruments, very low bearing torque is vital. This is often solved by dry lubricants such as molybdenum disulphide or a light instrument oil, or by using a very low viscosity grease with a reduced fill.

There are a number of options that can work depending on how much starting torque is acceptable and the bearing speed. If your customer has a problem, contact us.
Wide range of lubricants in stock

We keep many different lubricants on the shelf which means that we offer a faster turnaround time. Our lubricant stock allows us to offer solutions for almost all of the bearing lubrication problems that we encounter. We also deal with a large number of lubricant manufacturers and suppliers and, in addition, customers can free-supply any particularly hard-to-find lubricant types.

Here is a small selection of our lubricant stock:

**Oils**

**Low torque oil**
- Aeroshell Fluid 12 instrument oil
- Anderol A402 synthetic oil
- Kluber Isoflex PDP 38 instrument oil
- NYE 132B synthetic oil

**Clean-room, vacuum oil**
- Castrol Braycote 815Z PFPE oil
- Krytox GPL102 PFPE oil
- Krytox K143AZ PFPE oil

**Greases**

**Low torque grease**
- Aeroshell AG7
- Kyodo Yushi Multemp ET-100K
- Kyodo Yushi Multemp PS2
- Kyodo Yushi Multemp SRL
- Mobil Beacon 325
- Mobil Grease 28

**Chemically resistant grease**
- Kluber Barrierta L 55/2
- Krytox 240 AC
- Krytox GPL 204
- Krytox GPL 205
- Krytox GPL 207

**Clean-room, vacuum grease**
- Castrol Braycote 601 EF
- Castrol Braycote 803
- Castrol Microcote 196
- Castrol Optitool 215-2
- Kluber Barrierta L 55/2
- Krytox 240 AZ
- Krytox 240 AC
- Krytox GPL 205
- Krytox GPL 207
- Krytox KLVP

**High speed grease**
- FAG Arcanol Speed 2.6
- Kluber Isoflex LDS18
- Lubcon Turmogrease Highspeed L252
- Nye RheoLube 374C

**High temperature grease**
- Aeroshell 22
- Molykote 44M
- Krytox GPL 207
- Krytox 240 AC

**Food grade grease**
- Mobil FM222
- Rocol Foodlube Extreme
- Rocol Foodlube Universal 2
- Rocol Foodlube High Temp 2
- SKF LGFP2

**Low noise grease**
- Kluber Asonic GLY 32
- Kluber Asonic GHY 72
- Kluber Asonic BQH 72-102
- Kyodo Yushi Multemp PS2
- Molykote 33M

**Low temperature grease**
- Aeroshell AG7
- Aeroshell AG33
- Krytox GPL 202
- Krytox GPL 203
- Kyodo Yushi Multemp PS2
- Molykote 33M

**Water resistant grease**
- Aeroshell 22
- Aeroshell 33
- Mobil Polyrex EM
- Rocol Sapphire Aqua2
- Krytox GPL203
- Krytox GPL204
- Krytox GPL205
- Rocol Foodlube Extreme
- Rocol Foodlube Universal 2
Unit 15 Ventura Business Park
Broadshires Way
Carterton
OX18 1AD
United Kingdom

Tel: 01993 842555
Fax: 01993 842666

Email: sales@smbbearings.com
Email: technical@smbbearings.com

www.smbbearings.com