

## Radial Play Tables

### (a) Radial play for bore size under 10 mm

	Tight				Normal				Loose			
Metric .001mm	MC1	0-5	MC2	3-8	MC3	5-10	MC4	8-13	MC5	13-20	MC6	20-28
Inch .0001"	P02	0-2	P13	1-3	P24	2-4	P35	3-5	P58	5-8	P811	8-11

### (b) Radial play for bore size from 10 mm

Nominal		C2 (tight)		CN (normal)		C3 (loose)		C4 (looser)	
Over	Incl.	Metric .001mm	Inch .0001"	Metric .001mm	Inch .0001"	Metric .001mm	Inch .0001"	Metric .001mm	Inch .0001"
-	10	0-7	0-3	2-13	1-5	8-23	3-9	14-29	6-11
10	18	0-9	0-3.5	3-18	1-7	11-25	4-10	18-33	7-13
18	24	0-10	0-4	5-20	2-8	13-28	5-11	20-36	8-14
24	30	1-11	0-4.5	5-20	2-8	13-28	5-11	23-41	9-16
30	40	1-11	0-4.5	6-20	2-8	15-33	6-13	28-46	11-18
40	50	1-11	0-4.5	6-23	2-9	18-36	7-14	30-51	12-20